focus on fine bubbles

AEROSTRIP®
fine bubble diffusers

unique polyurethane membrane
ultra fine bubbles for the highest efficiency
up to 20 years lifespan
"Diffusers with extraordinary long life cycle, which preserve their top performance during years of operation, decades of experience and first class quality management - that inspires our clients all over the world."
Gerald Glaninger, Sales Manager
THE SUCCESS RECEIPT OF AEROSTRIP®

Advantages at a Glance

The AEROSTRIP® fine bubble diffuser was created with the aim of lowest energy demand. The reference list covers over 2 decades, including municipal and industrial wastewater treatment plants, all over the world.

FACTS: technical

- Standard Oxygen Transfer Efficiency up to 60%
- Standard Aeration Efficiency up to 5 kg O₂/kWh
- Wide turn-down ratio in terms of operational flux (10–80 Nm³/h each m² diffuser surface)
- Extraordinary properties related to:
  - ultra fine bubbles generation
  - high surface-energy
  - evenly distributed head pressure across the diffuser
  - lowest resistance against effluent flow due to extremely low profile of the diffuser and the ability to be installed directly on the tank floor

RESULT: efficient & environmentally friendly

- Longest lifespan of a membrane diffusing element in the industry – up to 20 years attested and verified
- Lowest cost of ownership due to high aeration efficiency and quality
- Low maintenance demand

These exceptional properties have been confirmed through a series of trials run by independent parties. Copies of these reports and plant-specific measurement results are available upon request1.

"For conventional short sludge retention time treatment plants (SRT 1 to 6 days) this (12 years AEROSTRIP®) system performed better than all previously tested fine pore diffuser systems installed; and even better than most new ones."

Dr. M. K. Stenstrom, UCLA, December 2012

1 Kindly contact your local distribution agent
Premium quality material, tried and tested design, research-based engineering – all of these combine themselves into the AEROSTRIP® fine bubble diffuser and create a high efficiency product.

The extremely durable membranes, the specific low profile and the direct way of mounting on the floor of an aerated tank in order to gain fully blow-in depth proved to be unbeatable.

The product design offers a modular and flexible solution, leading to a high-yield surface dedicated to aeration, independent from the geometry and sizes of the tanks.

The highest possible safety during operation is guaranteed when feeding the diffusers with air in small groups. The modules with AEROSTRIP® are ideal for such applications.

**TYPE T – Timeless**

The KNOW HOW of AEROSTRIP® concentrates itself in the perfect form of an unbelievable 20 mm height – thanks to the mechanical properties of stainless steel almost built for an eternity. Unmatchable in its efficiency. A safe investment for a safe future!

**Material**

- **Body**: Stainless Steel AISI 316 Ti
- **Membrane**: PUR
- **Air connection**: Stainless Steel AISI 316 Ti | 1" male
- **Peripheral strips**: outer: Stainless Steel AISI 316 Ti | inner: PVC

**Length**: 1.0–4.0 m in 0.5 m steps

**Height**: 2 cm

**Details**: www.aerostrip.com
TYPE Q – Quality

The technology of AEROSTRIP® combines together in a plastic body, forming a long lasting and price convenient product, whilst keeping the quality at the same high levels. An economical option meant to last for up to a couple of decades.

Material

<table>
<thead>
<tr>
<th>Body</th>
<th>PVC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Membrane</td>
<td>Polyurethane</td>
</tr>
<tr>
<td>Air connection</td>
<td>PVC / pipe OD 32 mm</td>
</tr>
<tr>
<td>Frontal clips</td>
<td>PVC</td>
</tr>
</tbody>
</table>

Length: 1.0–4.0 m in 0.5 m steps

Height: 5 cm

Details: www.aerostrip.com

"Efficiency and aging analysis about AEROSTRIP® presented to a conference of Japan Sewage Works Association in year 2012 revealed 38% less power usage compared to ceramic type diffusers, while OTE and strength of membrane remained virtually unchanged after 10 years operation. Several treatment plants continued running longer than 10 years without any replacement. We think that AEROSTRIP® has a great future, due to the high OTE demands in Japan."

T. Kurahashi, Sanki Engineering Co., Ltd., Japan
PASSION PAYS FOR ITSELF

30 Years of Research & Development

The use of a 100% polyurethane membrane in combination with the strip shaped diffuser was a revolution in aeration technique. This pioneering event was the cornerstone for the global success story of the AEROSTRIP® fine bubble diffuser family.

The advanced perforation style allows varying shape and size of pores, and thereby taking directly influence at the diffusers pressure loss. In combination with an online pressure drop measurement during perforation an immediately feedback to the machine is possible. So it is ensured that every single membrane has the same resistance (pressure drop) to the pass through air. The advantage: the membrane properties can be detailed adapt to the requirements on site.

FREQUENTLY COPIED – NEVER MATCHED

Extruded Polyurethane Membrane

400,000 pores per m² of membrane surface generate a ultra-fine bubble pattern, behaving like check valves when closed.

With a bubble average size of 1 mm – smaller than the accepted definition of fine bubble – the air will be diffused into small volumes with the highest interfacial surface. The air demand will be reduced this way, and correspondingly the energy bill, in favor of an optimal oxygen transfer. On top of this, the interaction between the polyurethane high-energy-surface membrane and effluent allows the formation of smallest bubbles, according to the laws of physics for fluids, two to three times smaller than the market norm.

The combination of material, perforation technology and design lead to probably the most efficient and highest longevity membrane available for fine bubble aeration.

"The mechanical stability of the polyurethane membrane outruns by far any similar EPDM or silicone made, and this happens at a thickness of only 0.6 mm. This is a third of the merchantable quality on the market, making one pretty proud about it!"

Engelbert Mühlbacher, Specialist in Membrane Manufacturing
AEROSTRIP® – YOUR CHOICE!
CONVENIENT & ENVIRONMENTAL

20 Years Lifespan

Computer aided technology keeps the perforation sizes and shapes in a strictly defined range. Through adequate pairing and repeated simulations of working conditions, the quality of the delivered product is pushed to its maximum. The final test and inspection is subject to pass or fail, being performed in real working conditions (immersion in water) for each individual AEROSTRIP® diffuser.

AEROSTRIP® IN ON-ROAD TESTS

Reduced Operation Expenditures

PLASTIC or STAINLESS STEEL BODY
The AEROSTRIP® fine bubble diffuser can be manufactured with a body of plastic or stainless steel. These high quality materials will assure resistance against all substances mentioned in the German technical recommendation DWA-M 115-2 as accepted in the biological stage of a wastewater treatment plant.

ENERGY BILL
Considering all the economy related factors\(^2\), the energy saving ability creates a potential for return of investment (ROI) within 2 to 5 years.

WEARING
The product quality is confirmed through permanent in-house testing of all components against stress, fatigue, temperature, tolerances, tensile forces, and situations met in real life, during operation in the plant. Preventive maintenance and service each 5 years will keep the efficiency levels inside the designed ranges. Replacing the membranes after the expected lifespan may double the span time of the diffuser system with AEROSTRIP®.

EASE OF MAINTENANCE
On demand AEROSTRIP® fine bubble diffusers may be mounted straight onto the floor that way sedimentation of suspended solids and creation of dead spots underneath the diffusers can be avoided.

The 0.6 mm thickness of membrane does not allow "any room" for deposits inside pores.

AEROSTRIP® DESIGN-TOOL on request
A reliable tool for the design and sizing of the aeration system is available on request – including a process guarantee for oxygen transfer.

\(^2\) Investment details, Product-lifespan, operation expenditures (energy, maintenance, trends)
AEROSTRIP® fine bubble diffusers are operating in more than 2,000 municipal and industrial wastewater treatment plants worldwide.³

Thanks to its high efficiency potential and growing demand, AEROSTRIP® is a success story, while writing history for generations to come.

³ as of 2016